



**BOLTING DETAILS**

4No. M20x50 GR 8.8

WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø22 U.N.O.	127.6kg	H.D. GALV. .

**NOTES**

- \* All steelwork welding and fabrication to conform with current S.A.A. codes.
- \* All fittings are located centrally on members U.N.O.
- \* All internal notches to have 9mm or 11mm radius.
- \* All piece marks stamped where indicated by MARK.

REV.	DATE	REVISION
0	04-03-10	ISSUED FOR FABRICATION
A	11-02-10	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL

**TAZITECH**  
ENGINEERING DETAILERS

**DRAFTING**  
PTY.LTD.

P.O. Box 1663  
Launceston  
Tasmania 7250

T: (03) 6326 2666  
F: (03) 6326 5666  
E: [tdraft@bigpond.net.au](mailto:tdraft@bigpond.net.au)  
ACN: 112 280 403

THIS DRAWING IS THE PROPERTY OF AHRENS GROUP PTY. LTD.  
IT MUST NOT BE COPIED OR DISCLOSED TO THIRD PARTIES EXCEPT WITH  
THE WRITTEN PERMISSION OF AHRENS GROUP PTY. LTD.

**BR1 - 1 No. REQ'D AS DRAWN**

**BR1A - 1 No. REQ'D OPP HAND**

PROJECT:

TITLE:

AREA:

DRG No. :

DRN:      CHKD:      DATE:      SCALE:      JOB No. :      SHEET:      REV.

21-1-10      NTS      ASK09021      A3      0

Material List						
MARK	NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT	
AL	2	100x12FL	395	3.7	7.4	
BR1	2	75x75x8L	6883	60.1	120.2	