



C3 - 2 No. REQ'D

BOLTING DETAILS

H.D. BOLTS			
WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22	492.8kg	H.D. GALV. .

REV.	DATE	REVISION
0	04-03-10	ISSUED FOR FABRICATION
A	11-02-10	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL

Material List

MARK	NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT
C3	2	310UB40	5408	218.5	437.0
AH	2	100x10FL	83	0.7	1.4
AD	2	200x20FL	320	10.0	20.0
AF	2	90x10FL	82	0.6	1.2
AG	2	180x25FL	470	16.6	33.2

NOTES

- * All steelwork welding and fabrication to conform with current S.A.A. codes.
- * All fittings are located centrally on members U.N.O.
- * All internal notches to have 9mm or 11mm radius.
- * All piece marks stamped where indicated by MARK.

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PROJECT:	DRN:	CHKD:	DATE:	SCALE:	JOB No.:	SHEET:
TITLE:	21-1-10	NTS	ASK09021	0	A3	REV. 0
AREA:	DRG No.:					