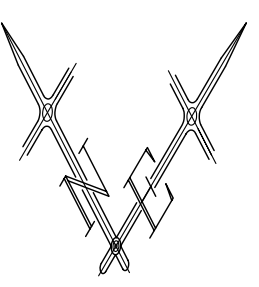


STEELWORK MARKING PLAN

PUNCH MARK LOCATIONS



NOTES:
 All steelwork welding and fabrication to conform with current S.A.A. codes.
 All fittings are located centrally on members U.O.N.
 All internal notches to have 9mm or 1mm radius.
 All butt welds to be complete penetration full strength welds unless noted otherwise: C&S-F.

BOLTING DETAILS			
WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22 U.N.O.	0.00 kg	

REV.	AMENDMENT	BY	CHKD	DATE
0	ISSUED FOR CONSTRUCTION			04-03-10
A	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL			11-02-10

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 A.C.N. 102 281 493

PROJECT: _____
 TITLE: _____
 AREA: _____

DRG No. :	CHKD:	DATE:	SCALE:	JOB No. :	SHEET:
		21-1-10	NTS	AQS 08059	A1
					REV: 0