



R2 - 1 No. REQ'D

Material List

MARK NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT
R2	310UB4.0	13719	554.2	554.2
AT	75x8FL	56	0.7	0.7
AS	75x10PL	282	1.7	13.6
AR	90x10FL	14.0	1.0	6.0
AQ	12 75x8FL	166	0.8	9.6
AP	1 324x10PL	636	16.2	16.2
AN	8 65x10PL	80	0.4	3.2
AM	2 27x10PL	348	7.5	15.0

NOTES:
 All steelwork welding and fabrication to conform with current S.A.A. codes.
 All fittings are located centrally on members U.O.N.
 All internal notches to have 9mm or 1mm radius.
 All butt welds to be complete penetration full strength unless unless noted otherwise: C&S.

BOLTING DETAILS
 8No. M20x80 GR 8.8
 WELDING DETAILS
 6 CFW CAT SP UNO.
 HOLE SIZE
 TOTAL WEIGHT
 SURFACE TREATMENT & PAINT SPECIFICATION
 H.D. GALV.

REV. 0
 DIMENSIONALLY CHECKED ISSUED FOR APPROVAL
 AMENDMENT
 BY CHKD
 DATE 04-03-10
 11-02-10

TAZITECH DRAFTING
 ENGINEERING DETAILERS
 P.O. Box 1443
 Leamington
 Tamworth 7230
 T: (08) 8324 2466
 F: (08) 8324 3466
 E: hie@tazitech.com.au
 A.C.N. 102 281 493

PROJECT:
 TITLE:
 AREA:
 DRG No.:
 DBN:
 CHKD:
 DATE: 21-1-10
 SCALE: NTS
 JOB No.: ASK09021
 SHEET: A1
 REV: 0