



R3 - 1 No. REQ'D

Material List

MARK	NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT
R3	1	310UB40	13719	554.2	554.2
AS	8	75x10PL	282	1.7	13.6
AR	6	90x10FL	14.0	1.0	6.0
AQ	13	75x8FL	166	0.8	10.4
AN	8	65x10FL	80	0.4	3.2

NOTES:
 All steelwork welding and fabrication to conform with current S.A.A. codes.
 All fittings are located centrally on members U.O.N.
 All internal notches to have 9mm or 1mm radius.
 All piece marks stamped where indicated by MARK.
 All butt welds to be complete penetration full strength welds unless noted otherwise: CD 5F.

BOLTING DETAILS			
8No. M20x80 GR 8.8			
WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22	587.4kg	H.D. GALV.

REV.	AMENDMENT	BY	CHKD	DATE
0	ISSUED FOR FABRICATION			04-03-10
A	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL			11-02-10

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PROJECT: _____
 TITLE: _____
 AREA: _____
 DRG No.: _____
 DWN: _____
 CHKD: _____
 DATE: 21-1-10
 SCALE: NTS
 JOB No.: ASK09021
 SHEET: A1
 REV: 0