



**R4 - 1 No. REQ'D**

Material List

MARK	NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT
R4	1	310UB40	13719	554.2	554.2
AS	8	75x10FL	282	1.7	13.6
AR	3	90x10FL	140	1.0	3.0
AQ	13	75x8FL	166	0.8	10.4
AN	8	65x10FL	80	0.4	3.2

**NOTES:**  
 All steelwork welding and fabrication to conform with current S.A.A. codes.  
 All fittings are located centrally on members U.O.M.  
 All internal notches to have 9mm or 1mm radius.  
 All plate marks stamped where indicated by MARK.  
 All butt welds to be complete penetration full strength unless stated otherwise: CS 51.

**BOLTING DETAILS**

WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22	584.4kg	H.D. GALV.

REV.	AMENDMENT	BY	CHKD	DATE
0	ISSUED FOR FABRICATION			04-03-10
A	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL			11-02-10

**TAZITECH DRAFTING**  
 ENGINEERING DETAILERS

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PROJECT: \_\_\_\_\_  
 TITLE: \_\_\_\_\_  
 AREA: \_\_\_\_\_

DRG No. :	CHKD:	DATE:	SCALE:	JOB No. :	SHEET:
21-1-10			NTS	ASK09021	A1
					REV. 0