



150UC23

MARK	No. REQD	DIM 'A'	LENGTH	TOTAL WGT
S1	6	5132	5167	725.4KG.
S2	3	6794	6829	479.4KG.

BOLTING DETAILS

4No. M20x50 GR 8.8 - EACH MEMBER

WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22 U.N.O.	1204.8kg	H.D. GALV. .

NOTES

- * All steelwork welding and fabrication to conform with current S.A.A. codes.
- * All fittings are located centrally on members U.N.O.
- * All internal notches to have 9mm or 11mm radius.
- * All piece marks stamped where indicated by MARK.

REV.	DATE	REVISION
0 A	04-03-10 08-02-10	ISSUED FOR FABRICATION DIMENSIONALLY CHECKED ISSUED FOR APPROVAL

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PROJECT:		DRN:	CHKD:	DATE:	SCALE:	JOB No. :	SHEET:
TITLE:				21-1-10	NTS	ASK09021	A3
AREA:		DRG No. :					REV.
							0