

WB R1 - 1 No. REQ'D

BOLTING DETAILS

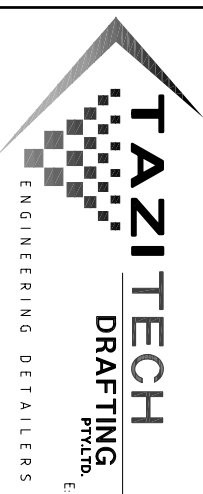
4No. M20x50 GR 8.8

WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22 U.N.O.	88.6kg	H.D. GALV. .

NOTES

- * All steelwork welding and fabrication to conform with current S.A.A. codes.
- * All fittings are located centrally on members U.N.O.
- * All internal notches to have 9mm or 11mm radius.
- * All piece marks stamped where indicated by MARK.

REV.	DATE	REVISION
0	04-03-10	ISSUED FOR FABRICATION
A	08-02-10	DIMENSIONALLY CHECKED ISSUED FOR APPROVAL



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PROJECT:

Material List					
MARK	NO.	SECTION	LENGTH	L-WEIGHT	T-WEIGHT
WB R1	1	100x100x8L	7176	84.7	84.7
AJ	1	100x12FL	4.15	3.9	3.9

TITLE:

AREA:

DRG No. :

DRN:

CHKD:

DATE:

SCALE:

NTS

JOB No. :

ASK09021

SHEET:

REV.

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