



WBR3 - 1 No. REQ'D

BOLTING DETAILS			
4No. M20x50 GR 8.8			
WELDING DETAILS	HOLE SIZE	TOTAL WEIGHT	SURFACE TREATMENT & PAINT SPECIFICATION
6 CFW CAT SP U.N.O.	Ø 22 U.N.O.	96.0kg	H.D. GALV. .

REV.	DATE	REVISION
0	04-03-10	ISSUED FOR FABRICATION
A	08-02-10	DIMENSIONALLY CHECKED
		ISSUED FOR APPROVAL

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PROJECT:					
TITLE:					
AREA:					
DRG No. :					
DRN:					
CHKD:					
DATE:					
SCALE:					
JOB No. :					
REV.					

Material List					
MARK	NO.	SECTION	LENGTH	I-WEIGHT	T-WEIGHT
AK	1	100x12FL	4.25	4.0	4.0
WBR3	1	100x100x8L	7798	92.0	92.0

NOTES

- * All steelwork welding and fabrication to conform with current S.A.A. codes.
- * All fittings are located centrally on members U.N.O.
- * All internal notches to have 9mm or 11mm radius.
- * All piece marks stamped where indicated by MARK.

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DRN:	CHKD:	DATE:	SCALE:	JOB No. :	REV.
		21-1-10	NTS	ASK09021	0
SHEET:					A3