



WBR4 - 2 No. REQ'D

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|---------------------|------------|--------------|---|
| BOLTING DETAILS | | | |
| 4No. M20x50 GR 8.8 | | | |
| WELDING DETAILS | HOLE SIZE | TOTAL WEIGHT | SURFACE TREATMENT & PAINT SPECIFICATION |
| 6 CFW CAT SP U.N.O. | Ø22 U.N.O. | 90.4kg | H.D. GALV. . |

| | | |
|------|----------|--|
| REV. | DATE | REVISION |
| 0 | 04-03-10 | ISSUED FOR FABRICATION |
| A | 08-02-10 | DIMENSIONALLY CHECKED ISSUED FOR APPROVAL |

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|-----------|--|--|--|--|
| PROJECT: | | | | |
| TITLE: | | | | |
| AREA: | | | | |
| DRG No. : | | | | |
| DRN: | | | | |
| CHKD: | | | | |
| DATE: | | | | |
| SCALE: | | | | |
| JOB No. : | | | | |
| REV. | | | | |

NOTES

- * All steelwork welding and fabrication to conform with current S.A.A. codes.
- * All fittings are located centrally on members U.N.O.
- * All internal notches to have 9mm or 11mm radius.
- * All piece marks stamped where indicated by MARK.



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| Material List | | | | | |
|---------------|-----|------------|--------|----------|----------|
| MARK | NO. | SECTION | LENGTH | L-WEIGHT | T-WEIGHT |
| WBR4 | 2 | 100x100x8L | 3827 | 45.2 | 90.4 |

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|------|-------|---------|--------|-----------|--------|
| DRN: | CHKD: | DATE: | SCALE: | JOB No. : | SHEET: |
| | | 21-1-10 | NTS | ASK09021 | A3 |
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